

To continually examine our processes to provide greater value to our customers without waste.

Fire Extinguishers & Refrigeration Space 5S

An old storage room behind the Metals Shop was given new life with a 5S event that allowed the space to be utilized for service work on fire extinguishers and refrigeration tanks.

- Disposed of all the old, obsolete stuff
- Added new white siding to brighten the space
- Replaced the old garage door that was a safety hazard
- Located tags for easy accessibility
- Reorganized tanks to streamline the reclaiming process
- Added a compressed air line and water drop to clean coils, etc.

This new set up saves Grunau about half the time to recharge tanks compared to the old set-up; in dollars, that computes to approx \$12,000 per year savings.

BEFORE 5S:



AFTER 5S:

